U.S. Application No.: 10/550,554

AMENDMENTS TO THE CLAIMS

This listing of claims will replace all prior versions and listings of claims in the application:

LISTING OF CLAIMS:

1. (currently amended): A rubber composition using a modified conjugated diene polymer, characterized by comprising (A) 100 parts by mass of a rubber component containing not less than 10% by mass of a conjugated diene polymer having a polymer chain with at least one functional group selected from the group consisting of a substituted amino group represented by the following formula (I):

wherein R_1 is independently an alkyl, cycloalkyl or aralkyl group having a carbon number of 1-12,

and a cyclic amino group represented by the following formula (II):

wherein R_2 is an alkylene group having 3-16 methylene groups, a substituted alkylene group or an oxy- or N-alkylamino-alkylene group,

Attorney Docket No.: Q90435

AMENDMENT UNDER 37 C.F.R. § 1.114(c) U.S. Application No.: 10/550,554

wherein the conjugated diene polymer is formed by forming a solution of one or more anion-polymerizable monomers consisting essentially of 1,3-butadiene in a hydrocarbon solvent, and then polymerizing the monomers with (D) a lithioamine represented by a general formula of (AM)Li(Q)_y, wherein y is 0 or 0.5 to 3, and Q is a soluble component selected from the group consisting of a hydrocarbon, an ether, an amine and a mixture thereof, and AM is the formula (I):

wherein R_1 is the same as mentioned above, or the formula (II):

wherein R_2 is the same as mentioned above;

or a mixture of the item (D) and (E) an organic alkali metal compound selected from compounds represented by general formulae of R₄M, R₅OM, R₆C(O)OM, R₇R₈NM and R₉SO₃M, wherein each of R₄, R₅, R₆, R₇, R₈ and R₉ is selected from the group consisting of alkyl, cycloalkyl, alkenyl and aryl groups having a carbon number of about 1 to about 12 and phenyl group and M is selected from the group consisting of Na, K, Rb and Cs, as a polymerization initiator in the presence of at least one selected from the group consisting of a hydrocarbon, an ether, an amine and a chelating agent;

AMENDMENT UNDER 37 C.F.R. § 1.114(c)

U.S. Application No.: 10/550,554

(B) not less than 20 parts by mass of carbon black; and

(C) not more than 1.0 part by mass of a polycyclic aromatic compound (PCA),

Attorney Docket No.: Q90435

wherein the conjugated diene polymer is a copolymer of butadiene and an aromatic vinyl compound or a homopolymer of butadiene, and a content of the aromatic vinyl compound as a copolymer component is not more than 10% by mass.

- 2. (canceled).
- 3. (currently amended): A rubber composition according to <u>claim 1 elaim 2</u>, wherein a vinyl bond content in butadiene portion is not more than 25%.
 - 4. (canceled).
- 5. (currently amended): A rubber composition according to elaim 2 claim 1, wherein the aromatic vinyl compound as a copolymer component is styrene.
- 6. (currently amended): A rubber composition according to elaim 2 claim 1, wherein the conjugated diene polymer is polybutadiene.
- 7. (previously presented): A rubber composition according to claim 1, wherein the conjugated diene polymer has a glass transition temperature (Tg) of not higher than -50°C.

U.S. Application No.: 10/550,554

8. (previously presented): A rubber composition according to claim 1, wherein R_1 in the formula (I) is methyl group, ethyl group, butyl group, octyl group, cyclohexyl group,

3-phenyl-1-propyl group or isobutyl group.

9. (previously presented): A rubber composition according to claim 1, wherein R₂ in

the formula (II) is tetramethylene group, hexamethylene group, oxydiethylene group,

N-alkylazadiethylene group, dodecamethylene group or hexadecamethylene group.

10. (canceled).

11. (previously presented): A rubber composition according to claim 1, wherein the

conjugated diene polymer has at least one tin-carbon bond or silicon-carbon bond derived from a

coupling agent of a formula: (R₃)_aZX_b, wherein Z is tin or silicon, X is chlorine or bromine, and

R₃ is selected from the group consisting of an alkyl group having a carbon number of 1-20, a

cycloalkyl group having a carbon number of 3-20, an aryl group having a carbon number of 6-20

and an aralkyl group having a carbon number of 7-20, and a is 0 to 3, b is 1 to 4 and a+b=4.

12. (previously presented): A rubber composition according to claim 1, wherein not

less than 20% by mass of natural rubber and/or polyisoprene rubber is included in 100 parts by

mass of the rubber component containing the conjugated diene polymer.

U.S. Application No.: 10/550,554

13. (previously presented): A rubber composition according to claim 1, wherein

carbon black as the component (B) has a nitrogen adsorption specific surface area (N2SA) of not

less than $70 \text{ m}^2/\text{g}$.

14. (previously presented): A rubber composition according to claim 1, wherein PCA

as the component (C) is derived from a softening agent.

15. (previously presented): A rubber composition according to claim 1, wherein an

extractable of the rubber composition after vulcanization with acetone-chloroform is not more

than 20% by mass per the mass of the rubber composition after vulcanization.

16. (previously presented): A tire characterized by using a rubber composition as

claimed in claim 1.

17. (original): A tire according to claim 16, wherein the rubber composition is

applied to a tread.

18. (previously presented): A tire according to claim 16, wherein the tire is a heavy

duty tire.

AMENDMENT UNDER 37 C.F.R. § 1.114(c)

U.S. Application No.: 10/550,554

19. (previously presented): A rubber composition according to claim 1, wherein a chelating agent is added to the mixture of the items (D) and (E) during the production of the modified conjugated diene polymer.

Attorney Docket No.: Q90435

- 20. (previously presented): A rubber composition according to claim 19, wherein the chelating agent is selected from the group consisting of tetramethylene ethylene diamine (TMEDA), oxolanyl cyclic acetals and cyclic oligomer-like oxolanyl alkanes.
- 21. (currently amended): A rubber composition using a modified conjugated diene polymer, characterized by comprising:
- (A) 100 parts by mass of a rubber component containing not less than 10% by mass of a conjugated diene polymer having a polymer chain with at least one functional group selected from the group consisting of a substituted amino group represented by the following formula (I):

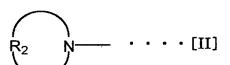
$$R_1$$
 N
 R_1

wherein R_1 is independently an alkyl, cycloalkyl or aralkyl group having a carbon number of 1-12,

and a cyclic amino group represented by the following formula (II):

AMENDMENT UNDER 37 C.F.R. § 1.114(c)

U.S. Application No.: 10/550,554



wherein R_2 is an alkylene group having 3-16 methylene groups, a substituted alkylene group or an oxy- or N-alkylamino-alkylene group,

wherein the conjugated diene polymer has a vinyl bond content of not less than 14%;

Attorney Docket No.: Q90435

- (B) not less than 20 parts by mass of carbon black; and
- (C) not more than 1.0 part by mass of a polycyclic aromatic compound (PCA),

wherein the conjugated diene polymer is a copolymer of butadiene and an aromatic vinyl compound or a homopolymer of butadiene, and a content of the aromatic vinyl compound as a copolymer component is not more than 10% by mass.

- 22. (canceled).
- 23. (currently amended): A rubber composition according to elaim 22 claim 21, wherein a vinyl bond content in butadiene portion is not more than 25%.
 - 24. (canceled).
- 25. (currently amended): A rubber composition according to elaim 22claim 21, wherein the aromatic vinyl compound as a copolymer component is styrene.

U.S. Application No.: 10/550,554

26. (currently amended): A rubber composition according to claim 22claim 21, wherein the conjugated diene polymer is polybutadiene.

27. (previously presented): A rubber composition according to claim 21, wherein the

conjugated diene polymer has a glass transition temperature (Tg) of not higher than -50°C.

28. (previously presented): A rubber composition according to claim 21, wherein R₁

in the formula (I) is methyl group, ethyl group, butyl group, octyl group, cyclohexyl group, 3-

phenyl-l-propyl group or isobutyl group.

29. (previously presented): A rubber composition according to claim 21, wherein R₂

in the formula (II) is tetramethylene group, hexamethylene group, oxydiethylene group,

N-alkylazadiethylene group, dodecamethylene group or hexadecamethylene group.

30. (previously presented): A rubber composition according to claim 21, wherein the

conjugated diene polymer has at least one tin-carbon bond or silicon-carbon bond derived from a

coupling agent of a formula: (R₃)_aZX_b, wherein Z is tin or silicon, X is chlorine or bromine, and

R₃ is selected from the group consisting of an alkyl group having a carbon number of 1-20, a

cycloalkyl group having a carbon number of 3-20, an aryl group having a carbon number of 6-20

and an aralkyl group having a carbon number of 7-20, and a is 0 to 3, b is 1 to 4 and a+b=4.

U.S. Application No.: 10/550,554

31. (previously presented): A rubber composition according to claim 21, wherein not less than 20% by mass of natural rubber and/or polyisoprene rubber is included in 100 parts by

mass of the rubber component containing the conjugated diene polymer.

- 32. (previously presented): A rubber composition according to claim 21, wherein carbon black as the component (B) has a nitrogen adsorption specific surface area (N_2SA) of not less than 70 m²/g.
- 33. (previously presented): A rubber composition according to claim 21, wherein PCA as the component (C) is derived from a softening agent.
- 34. (previously presented): A rubber composition according to claim 21, wherein an extractable of the rubber composition after vulcanization with acetone-chloroform is not more than 20% by mass per the mass of the rubber composition after vulcanization.
- 35. (previously presented): A tire characterized by using a rubber composition as claimed in claim 21.
- 36. (previously presented): A tire according to claim 35, wherein the rubber composition is applied to a tread.

U.S. Application No.: 10/550,554

37. (previously presented): A tire according to claim 35, wherein the tire is a heavy

duty tire.

38. (new): A rubber composition according to claim 12, wherein not less than 40%

by mass of natural rubber and/or polyisoprene rubber is included in 100 parts by mass of the

rubber component containing the conjugated diene polymer.

39. (new): A rubber composition according to claim 31, wherein not less than 40%

by mass of natural rubber and/or polyisoprene rubber is included in 100 parts by mass of the

rubber component containing the conjugated diene polymer.